



CERTIFICATE

No. TSP-3834-805.01

Company



ASCO RAIL Sp. z o.o.

ul. Wielowiejska 53, 44-120 Pyskowice, Poland

With production plants

ASCO RAIL Sp. z o.o.

ul. Chorzowska 113, 44-100 Gliwice, Polska
ul. Piaskowa 2, 44-120 Pyskowice, Poland

fulfils the **quality requirements for fusion welding processes** acc.

PN-EN ISO 3834-2:2021

The range of approval is presented in the Annex.

The period of validity of certificate: from 02.03.2023 to 01.03.2028

Next surveillance audit until **16.12.2025** under the pain of expiry of the certificate.

Warsaw, date 19.02.2024

Ewelina Czerwonka
Deputy Director of Certification Centre



TÜV SÜD Polska Sp. z o.o.

ul. Podwale 17

00 – 252 Warszawa

www.tuvsud.com/pl-pl



(PP05-F03-3834 issue.7)



Certificate of welding processes according to PN-EN ISO 3834-2:2021
covers the following range:

Product and scope of application: Design, manufacture and distribution of machinery, instruments and control and measurement equipment for the repair and operation of rail vehicles and railway infrastructure. Modernization, repair, inspection and servicing of rail vehicles and their components, including carts, vehicles, wheelsets, generators, electrical machines.

Base materials: 1.2, 1.2 + X120Mn12, X120Mn12

Welding methods: 111, 135

Welding supervisor: Władysław Górczyński (IWE)

Deputy of welding supervisor: Adam Jurek (IWE)

Non destructive testing personnel:

Person responsible for
non destructive testing: Kamil Dylong

Deputy of non destructive testing
responsible person: ---

**Additional product
standard / specification:** ---

REMARKS: The certification was granted in accordance with the certification program PR_3834, date 02.01.2024.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 19.02.2024



Ewelina Czerwonka
Deputy Director of Certification Centre